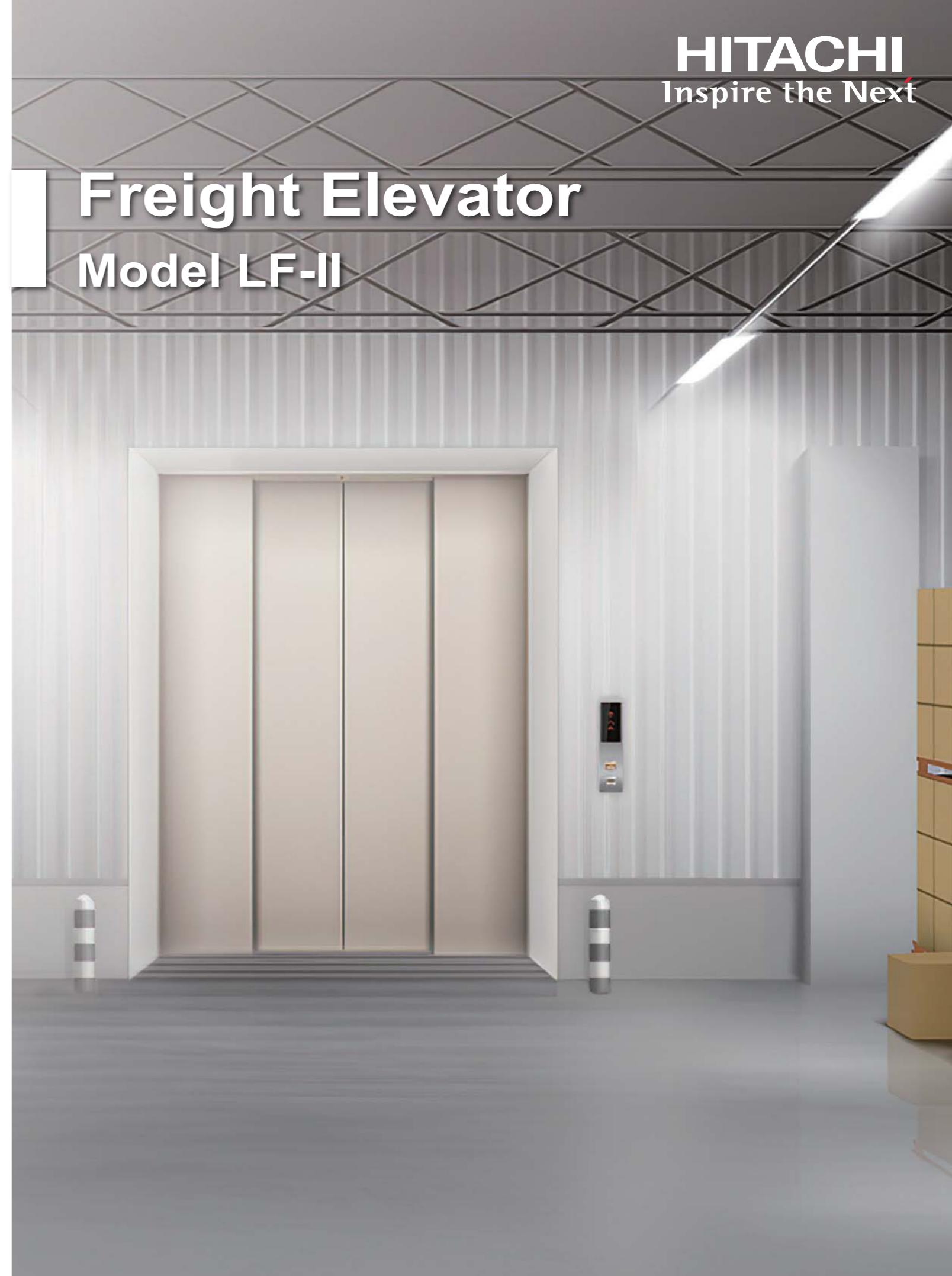


Freight Elevator

Model LF-II

HITACHI
Inspire the Next



With the emergence of new scenarios and applications driven by a new technological revolution, the industrial design community is embracing new ways of thinking and creating. Given these trends, Hitachi Elevator is seeking to apply a diverse lineup of technologies to industrial design, with the aim of better meeting customers need.

CONTENTS

01 / Optimized Design

03 / Precise Control System

05 / Humanised Design

07 / Car Design

13 / Specification



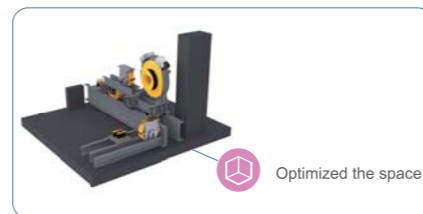
Optimized Design

Empowering elevators with the improved hoistway design and roping system to make the elevator more suitable for the buildings. Various decorations and option specification based on customer's need are available to meet the particular requirements.



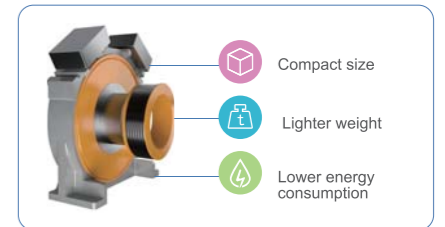
Optimized Machine Room Space

Through updating the traction system and components to improve the utilization of machine room space.



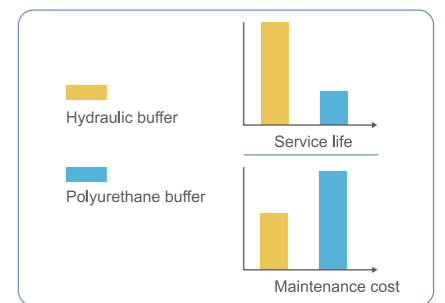
Permanent Magnet Synchronous

The new permanent magnet synchronous traction machine is compact in size, lighter in weight, with lower energy consumption and higher braking torque to meet the duty for heavy capacity.



Hydraulic Buffer

The hydraulic buffer is durable with simple maintenance features. Furthermore, its standard metal base helps to enhance the installation efficiency.



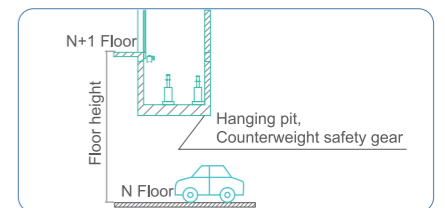
Anti-collision Protection (Option)

Anti-collision protection is an option feature, to mitigate the collision impact on the car walls.



Counterweight Safety Gear (Option)

With counterweight safety gear, hanging pit layout complying to GB standards can be achieved.

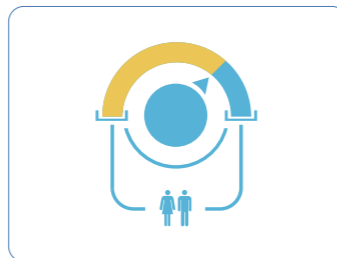


Precise Control System

With the ongoing commitment to improve our product, through the optimization of control system, fluent operation of the freight elevator is realized.

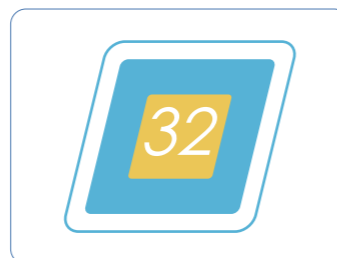
High Precision Starting Torque Compensation

- ◇ Accurate rotation coder helps to achieve a smooth and comfortable start.
- ◇ Improved system and components setting to enhance stability and reduce noise.



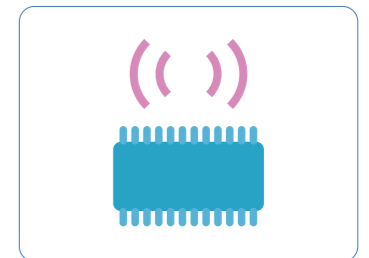
High Performance Processor

- ◇ Compact size multi-processor system with faster calculation speed.
- ◇ Advanced digital processing capability to improve efficiency and energy saving.
- ◇ High performance microcomputer that control the frequency conversion to ensure accurate and reliable control.



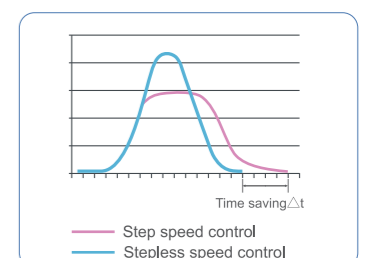
Serial Communication

- ◇ The high grade serial communication offer superior anti-interference level, high calculation speed and short communication distance features to improve the accuracy and speed of signal transmission.



Stepless Speed Control

- ◇ Hitachi elevator has been adopting stepless speed control for many years. With Hitachi's highly efficient control system, the precise optimum traveling speed curve can be directly calculated by the output according to the distance from the car location to the destination.



Humanised Design

We strive to deliver a more convenient and safer experience for the transportation of cargo with series of standard and exclusive functions.



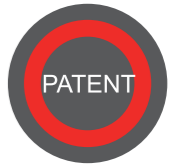
Door Opening Prolong Function

◇ In Car

With the standard door opening prolong button in car, users do not need to push the button for long period of time during loading and unloading.

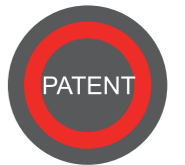
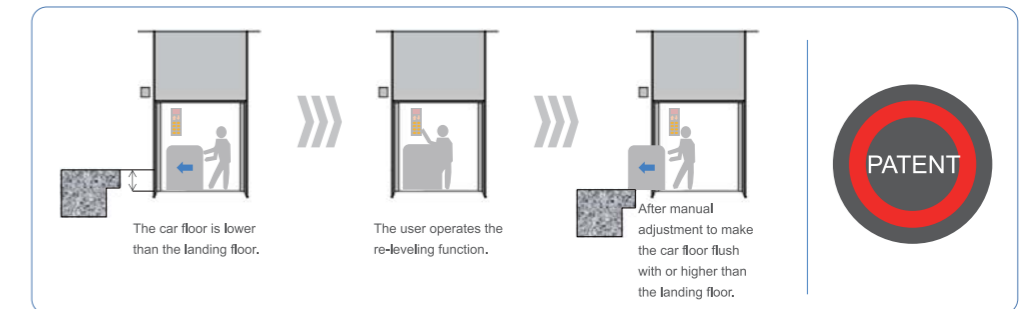
◇ In Hall

Door opening prolong button in hall is also a standard function. Users do not need to push the button for long period of time or enter the car to push the prolong button. This enhances the efficiency and safety during loading and unloading.



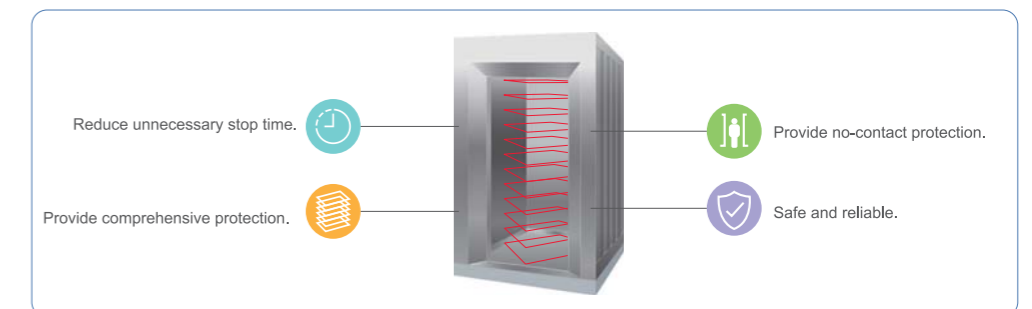
Manual Re-leveling Function (Option)

◇ When there is difference in the level between car floor and landing floor caused by the weight of the cargo, this function allows the user to manually adjust the level so that loading and unloading of cargo can be carried out smoothly.



Multi-Beam Protection

◇ Multi-beam protection is a standard function configured to provide contact-less protection for the users and cargo.



Car Design



Standard

- Car ceiling: Painted steel
HP57 (Matt light brown)
- Lighting: LED downlight
- Ventilation: Circular fan
- Car wall: Painted steel
HP57 (Matt light brown)
- Car door: Painted steel
HP57 (Matt light brown)
- Floor: Checkered steel plate



Option

- Car ceiling: Stainless steel hairline
- Lighting: LED downlight
- Ventilation: Circular fan
- Car floor: Stainless steel hairline
- Car door: Stainless steel hairline
- Floor: Checkered steel plate
- Anti-collision on 3 Sides:
Stainless steel hairline
(With or Without)



Option

- Anti-collision on 3 Sides:
Stainless steel hairline



Option

- Car ceiling: Painted steel
CP30 (Light cyan)
- Lighting: LED downlight
- Ventilation: Circular fan
- Car wall: Painted steel
CP30 (Light cyan)
- Car door: Painted steel
CP30 (Light cyan)
- Floor: Checkered steel plate
- Anti-collision on 3 Sides:
Stainless steel hairline
(With or Without)

Operating Panel and Entrance

Car Operating Panel

Standard



GOP-195
 Indicator: Dot-matrix
 Button: GL-MOA
 Finishes: Stainless steel hairline

Option



GOP-196
 Indicator: Monochrome LCD
 Button: GL-MW
 Finishes: Stainless steel hairline

Hall Operating Panel (Surface-mount Type)

Standard



VIB-658 VIB-658W
 Indicator: Dot-matrix
 Button: GL-MOA
 Finishes: Stainless steel hairline

Option



VIB-668 VIB-668W
 Indicator: Monochrome LCD
 Button: GL-MW
 Finishes: Stainless steel hairline

Button

Standard



GL-MOA

Option



GL-MW

Entrance

Standard



AS-1X
 Opening type: 2S-2P
 Jamb frame: Painted steel HP57 (Matt light brown)
 Door panel: Painted steel HP57 (Matt light brown)
 Door sill: Extruded hard aluminum

Option



AS-1X
 Opening type: 2S-2P
 Jamb frame: Stainless steel hairline
 Door panel: Stainless steel hairline
 Door sill: Extruded hard aluminum

Option



AS-1X
 Opening type: 2S-2P
 Jamb frame: Painted steel CP30 (Light cyan)
 Door panel: Painted steel CP30 (Light cyan)
 Door sill: Extruded hard aluminum

Standard



AS-1X
 Opening type: 4P-CO
 Jamb frame: Painted steel HP57 (Matt light brown)
 Door panel: Painted steel HP57 (Matt light brown)
 Door sill: Extruded hard aluminum

Option



AS-1X
 Opening type: 4P-CO
 Jamb frame: Stainless steel hairline
 Door panel: Stainless steel hairline
 Door sill: Extruded hard aluminum

Option



AS-1X
 Opening type: 4P-CO
 Jamb frame: Painted steel CP30 (Light cyan)
 Door panel: Painted steel CP30 (Light cyan)
 Door sill: Extruded hard aluminum

Decoration & Entrance

Car Decoration

| Item | Specification | ● Standard | ○ Option |
|--|---|------------|----------|
| Ceiling | Painted steel HP57 (Matt Light Brown) | ● | |
| | Painted steel WN01 (Ivory White) / CP30 (Light Cyan) | | ○ |
| | Stainless steel hairline | | ○ |
| Car Door/Transom/ Front Return Wall | Painted steel HP57 (Matt Light Brown) | ● | |
| | Painted steel WN01 (Ivory White) / CP30 (Light Cyan) | | ○ |
| | Stainless steel hairline | | ○ |
| 3 Side Walls | Painted steel HP57 (Matt Light Brown) | ● | |
| | Painted steel WN01 (Ivory White) / CP30 (Light Cyan) | | ○ |
| | Stainless steel hairline | | ○ |
| Anti-collision Protection | Stainless steel hairline | | ○ |
| Car Sill | Extruded hard aluminum [One-time loading: ≤500kg] | ● | |
| | Mild steel [One-time loading: ≤1200kg (Load 1600~2000kg), ≤1800kg(Load 3000kg)] | | ○ |
| Car Floor | Checkered steel plate | ● | |
| Car Operating Panel | GOP-195 | ● | |
| | GOP-196 | | ○ |

Entrance

| Item | Specification | ● Standard | ○ Option |
|----------------------|--|------------|----------|
| Jamb Type | AS-1X, Jamb width=100mm | ● | |
| | RS-1, Jamb width=100mm | | ○ |
| | SS-1X, Jamb width≤300mm | | ○ |
| | TS-1X, Jamb width≤300mm | | ○ |
| Jamb Finish | Painted steel HP57 (Matt Light Brown) | ● | |
| | Painted steel WN01 (Ivory White) / CP30 (Light Cyan) | | ○ |
| | Stainless steel hairline | | ○ |
| Landing Door | Painted steel HP57 (Matt Light Brown) | ● | |
| | Painted steel WN01 (Ivory White) / CP30 (Light Cyan) | | ○ |
| | Stainless steel hairline | | ○ |
| Landing Sill | Extruded hard aluminum [One-time loading: ≤500kg] | ● | |
| | Mild steel [One-time loading: ≤1200kg (Load 1600~2000kg), ≤1800kg (Load 3000kg)] | | ○ |
| Hall Operating Panel | Surface-mount type: VIB-658 / VIB-658W | ● | |
| | Surface-mount type: VIB-668 / VIB-668W | | ○ |

Buttons

| Item | Specification | ● Standard | ○ Option |
|--------|---------------|------------|----------|
| Button | GL-MOA | ● | |
| | GL-MW | | ○ |

Elevator Function

Standard Function

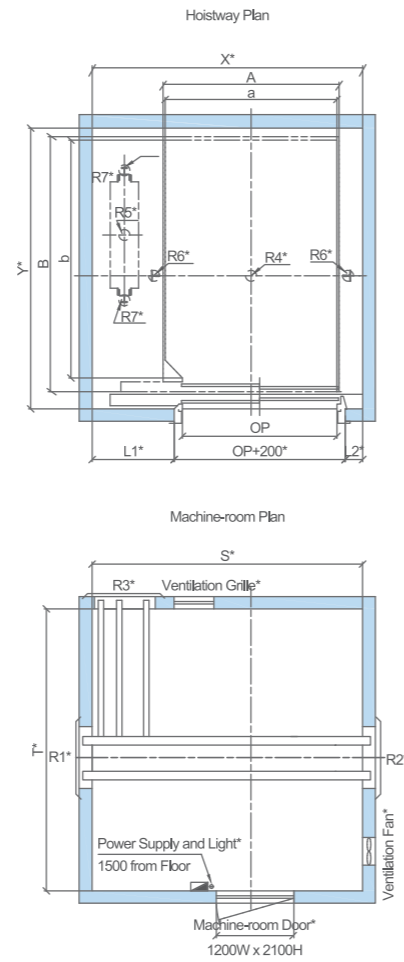
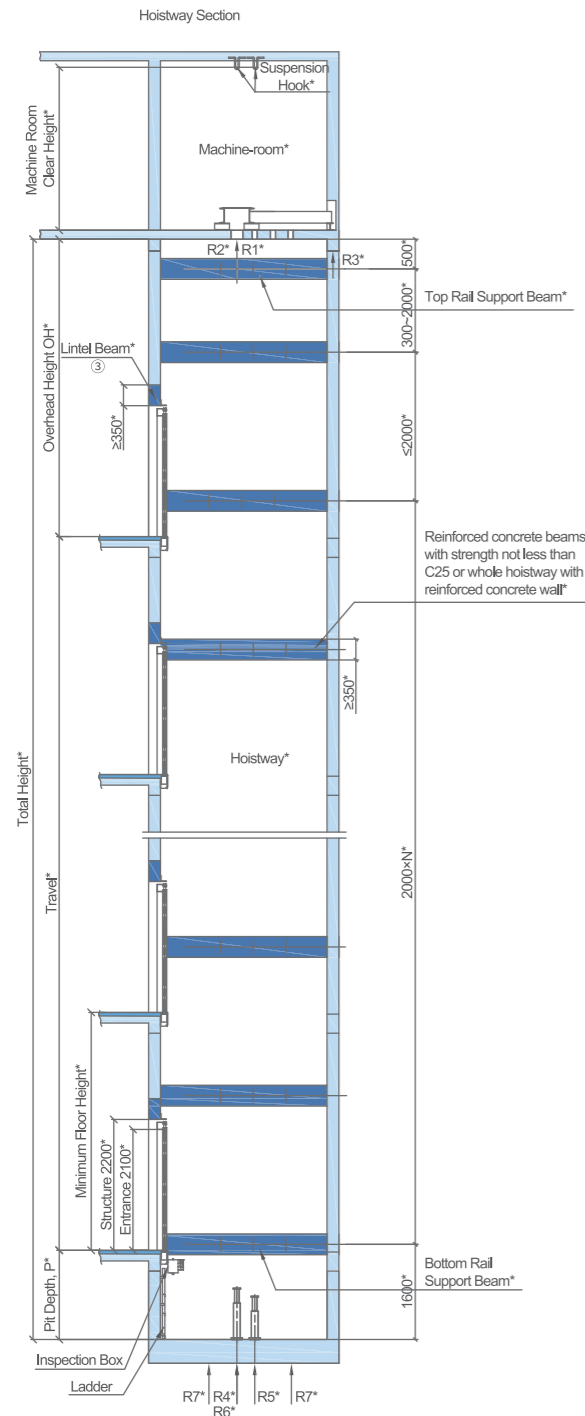
| Control System | | | |
|-------------------------------|--|------|---|
| SA1 | Simplex | SA2 | Floor Height Self Measurement |
| SA3 | On-Cage (Car Top) Maintenance Operation | SA4 | In-Cage Maintenance Operation |
| SA5 | Overspeed Electrical Protection | SA6 | Overspeed Mechanical Protection |
| SA7 | Rope Slipping Running Protection | SA8 | Motor Thermal Protection |
| SA9 | Nearest Landing Operation | SA10 | Automatic Fault Detection |
| SA11 | Automatic Fault Recording | SA12 | Standby Regular Auto-Check |
| SA13 | Overload Detection System | SA14 | Overload Alarm |
| SA15 | Lift-Position Abnormity Auto-Correction Function | SA16 | Double Brake-Safety Check Operation |
| SA17 | Synchronous Motor Magnetic Pole Static Test | SA18 | Machine Room Debugging Operation Function |
| Safe Communication and Riding | | | |
| SB1 | Interphone System (5 ways) | SB2 | Out of Door-Open Zone Alarm |
| SB3 | Alarm System | SB4 | Full Load Bypass Operation |
| SB5 | Door Opening / Closing Time Abnormity Protection | SB6 | Next Drive (Door Open Abnormity) |
| SB7 | Automatic Door Dwell Time Adjustment | SB8 | Automatic Door Dwell Time Control |
| SB9 | Number of runs Indicator | | |
| Emergency Solution | | | |
| SC1 | Car Emergency Lighting | SC2 | Fire Emergency Operation (Automatic) |
| Design for Comfort | | | |
| SD1 | Parking Operation | SD2 | Automatic Return Function |
| SD3 | Start Torque Auto-Adjustment | SD4 | Door-Stop Function (Maintenance) |
| SD5 | Micro Levelling (Travel≥20m) | SD6 | Independent Operation |
| SD7 | Car Light Auto Turn-Off | SD8 | Car Fan Auto Turn-off |
| SD9 | Opposite Direction Car Call Cancellation | SD10 | Door-Opening Prolong Function in Car |
| SD11 | Door-Opening Prolong Function in Hall | SD12 | Maintenance Display Function |
| SD13 | Stepless Speed Control | SD14 | Multi-beam Protection |
| SD15 | Overload Indicator (In Car) | | |

Optional Function

| Control System | | | |
|-------------------------------|--|------|---|
| OA1 | Simplex Down Collective Control | OA2 | Duplex Collective Control |
| OA3 | Duplex Down Collective Control | | |
| Safe Communication and Riding | | | |
| OB1 | Contact at Control Panel (RS485) | OB2 | Contact at Control Panel (Dry Contact) |
| OB3 | Elevator Monitoring System (Computer Type) | OB4 | Supervisory Panel (Dry Contact Type) |
| OB5 | Twisted Pair Cable (1 pair) for CCTV | OB6 | Card Reader Interfacing (In Car) (RS485) (Not applicable when OD2 is selected) |
| OB7 | Twisted Pair Cable (1 pair) for BGM | OB8 | Camera Device Inside the Car |
| Emergency Solution | | | |
| OC1 | Automatic Rescue Device (Maximum travel distance ≤ 30m) | OC2 | Earthquake Emergency Operation |
| OC3 | EM. Operation for Power Failure (Manual) | OC4 | EM. Operation for Power Failure (Auto) |
| OC5 | Pit Flood Operation | | |
| Design for Comfort | | | |
| OD1 | Attendant Operation | OD2 | Floor Lock Out Operation (Not applicable when OB6 is selected) |
| OD3 | Hall Call Registration in Car Operating panel (Applicable when OD1 is selected) | OD4 | Inspection Indication in Hall Indicator |
| OD5 | Voice Synthesizer | OD6 | Arrival Chime (Car Top & Bottom) |
| OD7 | Multi-Beam + Safety Edge Protection | OD8 | Car Indicator Signal Lamp |
| OD9 | Double Opening Function | OD10 | Car Call Deselect Function |
| OD11 | Advance Door Opening | OD12 | Manual Re-Leveling Function |
| OD13 | Micro Levelling (Travel<20m) | | |

Hoistway and Machine Room

Hoistway and Machine Room



Note:

- ① Items with "*" shall be furnished by building contractors.
- ② Hoistway shall not be located next to bedrooms, classroom, ward, library or any other places where low noise is required.
- ③ The hoistway construction shall be reinforced concrete ring beam with strength C25 or whole hoistway of reinforced concrete wall. If you have other situations, please contact us.
- ④ For hoistway and machine room details, please contact us.
- ⑤ Unit of dimension shall be in mm unless otherwise stated.

| Load (kg) | Speed (m/min) | Machine Room Clear Height (mm) | Number of Suspension Hooks (Per lift) | Suspension Hook Capacity (Tons) |
|-----------|---------------|--------------------------------|---------------------------------------|---------------------------------|
| 1600 | 30/60 | 2500 | 3 | 3 |
| 2000 | 30/60 | 2500 | 3 | 4 |
| 3000 | 30/60 | 2500 | 3 | 5 |

| Load (kg) | Speed (m/min) | Car Size (mm) | | Door Opening (mm) | | Front Wall Arrangement (mm) | | Hoistway (mm) | Machine Room (mm) | Reaction Loading (KN) | | | | | | |
|-----------------------|---------------|----------------|----------------|-------------------|------------|-----------------------------|-----|---------------|-------------------|-----------------------|-----|----|-----|-----|----|----|
| | | Internal (a×b) | External (A×B) | Type | Width (OP) | L1 | L2 | | | Machine Room | | | Pit | | | |
| | | | | | | | | X×Y | S×T | R1 | R2 | R3 | R4 | R5 | R6 | R7 |
| 1600 (Single Opening) | 30 | 1600×2100 | 1650×2300 | 2S-2P | 1500 | 800 | 200 | 2700×2600 | 2700×2600 | 90 | 70 | 20 | 170 | 140 | 55 | 5 |
| | 60 | | | | | | | | | | | | | | | |
| 2000 (Single Opening) | 30 | 1600×2500 | 1650×2700 | 2S-2P | 1500 | 800 | 200 | 2700×3000 | 2700×3000 | 100 | 80 | 20 | 190 | 150 | 55 | 5 |
| | 60 | | | | | | | | | | | | | | | |
| 3000 (Single Opening) | 30 | 2000×2770 | 2050×2970 | 2S-2P | 1800 | 950 | 200 | 3150×3270 | 3150×3270 | 150 | 120 | 30 | 300 | 220 | 85 | 5 |
| | 60 | | | | | | | | | | | | | | | |

| Load (kg) | Speed (m/min) | Overhead Height (mm) | Pit Depth (mm) |
|-----------|---------------|----------------------|----------------|
| 1600 | 30 | 4000 | 1350 |
| | 60 | 4050 | 1350 |
| 2000 | 30 | 4000 | 1350 |
| | 60 | 4050 | 1350 |
| 3000 | 30 | 4000 | 1350 |
| | 60 | 4050 | 1350 |

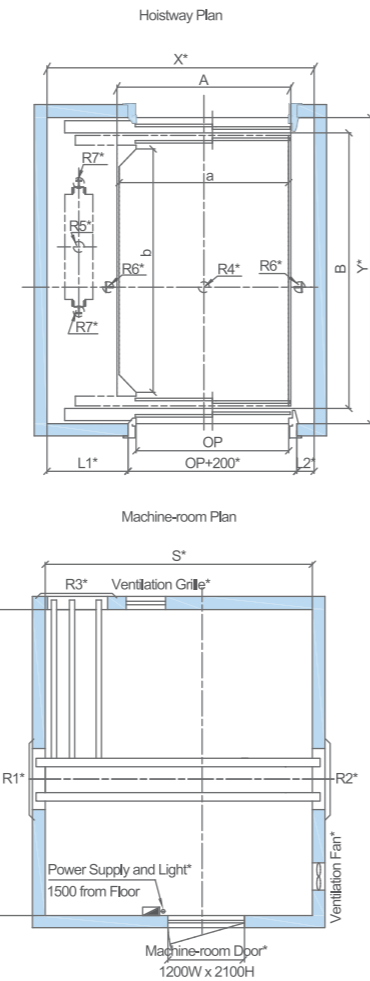
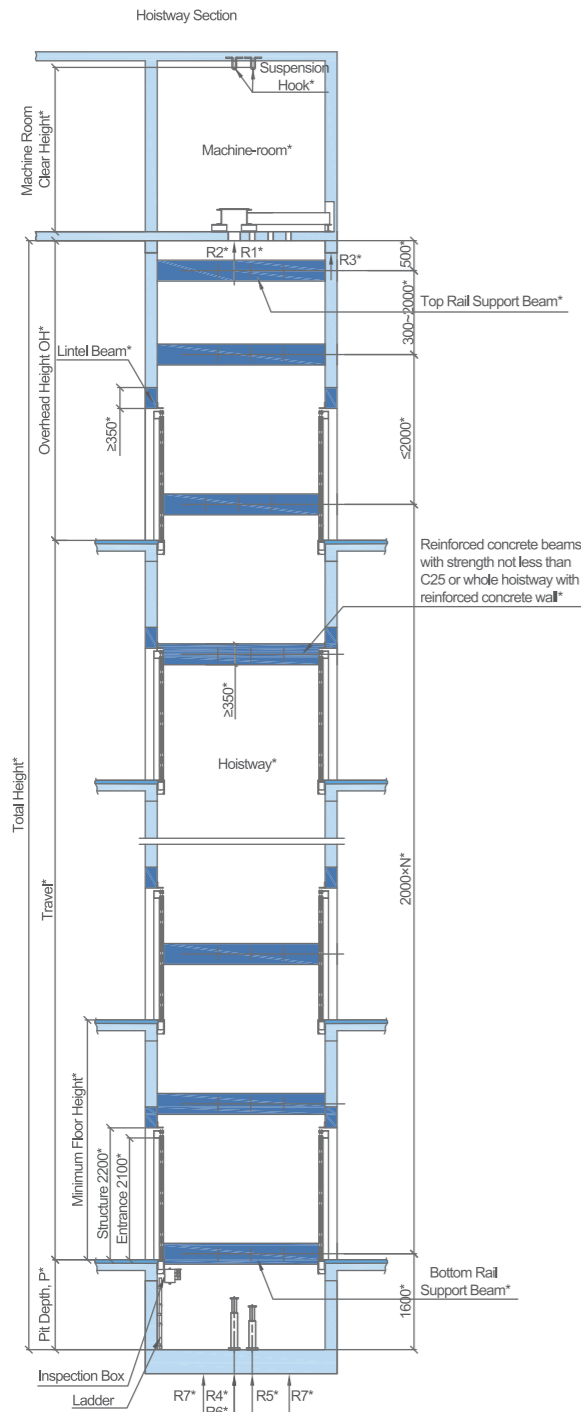
| Load (kg) | Speed (m/min) | Maximum Number of Stops | Maximum Travel (m) | Minimum Floor Height (mm) |
|----------------|---------------|-------------------------|--------------------|---------------------------|
| 1600/2000/3000 | 30 | 8 | 40 | 2800 |
| | 60 | 16 | 70 | |

Note:

- ① The information and dimensions above are based on GB standards.
- ② Configuration is without counterweight safety gear and with decoration weight provision up to 300kg.
- ③ The overhead height above is based on bare ceiling height of 2200mm.
- ④ The pit depth above is based on standard checkered steel plate finish without floor recess.

Hoistway and Machine Room

Hoistway and Machine Room



Note:

- ① Items with "*" shall be furnished by building contractors.
- ② Hoistway shall not be located next to bedrooms, classroom, ward, library or any other places where low noise is required.
- ③ The hoistway construction shall be reinforced concrete ring beam with strength C25 or whole hoistway of reinforced concrete wall. If you have other situations, please contact us.
- ④ For hoistway and machine room details, please contact us.
- ⑤ Unit of dimension shall be in mm unless otherwise stated.

| Load (kg) | Speed (m/min) | Machine Room Clear Height (mm) | Number of Suspension Hooks (Per lift) | Suspension Hook Capacity (Tons) |
|-----------|---------------|--------------------------------|---------------------------------------|---------------------------------|
| 1600 | 30/60 | 2500 | 3 | 3 |
| 2000 | 30/60 | 2500 | 3 | 4 |
| 3000 | 30/60 | 2500 | 3 | 5 |

| Load (kg) | Speed (m/min) | Car Size (mm) | | Door Opening (mm) | | Front Wall Arrangement (mm) | | Hoistway (mm) | Machine Room (mm) | Reaction Loading (KN) | | | | | | |
|-----------------------|---------------|----------------|----------------|-------------------|------------|-----------------------------|-----|---------------|-------------------|-----------------------|-----|----|-----|-----|----|----|
| | | Internal (a×b) | External (A×B) | Type | Width (OP) | L1 | L2 | | | Machine Room | | | Pit | | | |
| | | | | | | | | X×Y | S×T | R1 | R2 | R3 | R4 | R5 | R6 | R7 |
| 1600 (Double Opening) | 30 | 1600×2200 | 1650×2520 | 2S-2P | 1500 | 800 | 200 | 2700×2940 | 2700×2940 | 90 | 70 | 20 | 170 | 140 | 55 | 5 |
| | 60 | | | | | | | | | | | | | | | |
| 2000 (Double Opening) | 30 | 1600×2600 | 1650×2920 | 2S-2P | 1500 | 800 | 200 | 2700×3340 | 2700×3340 | 100 | 80 | 20 | 190 | 150 | 55 | 5 |
| | 60 | | | | | | | | | | | | | | | |
| 3000 (Double Opening) | 30 | 2000×2870 | 2050×3190 | 2S-2P | 1800 | 950 | 200 | 3150×3610 | 3150×3610 | 150 | 120 | 30 | 300 | 220 | 85 | 5 |
| | 60 | | | | | | | | | | | | | | | |

| Load (kg) | Speed (m/min) | Overhead Height (mm) | Pit Depth ⑤ (mm) |
|-----------|---------------|----------------------|------------------|
| 1600 | 30 | 4000 | 1350/1720 |
| | 60 | 4050 | 1350/1720 |
| 2000 | 30 | 4000 | 1350/1720 |
| | 60 | 4050 | 1350/1720 |
| 3000 | 30 | 4000 | 1350/1720 |
| | 60 | 4050 | 1350/1720 |

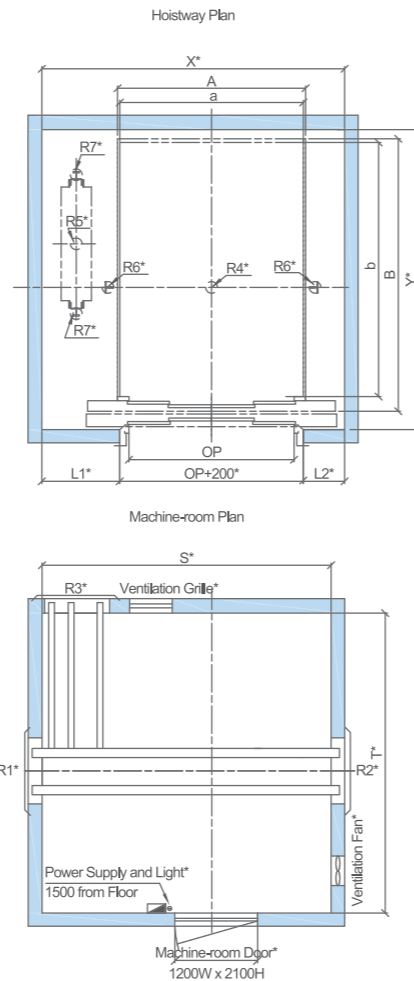
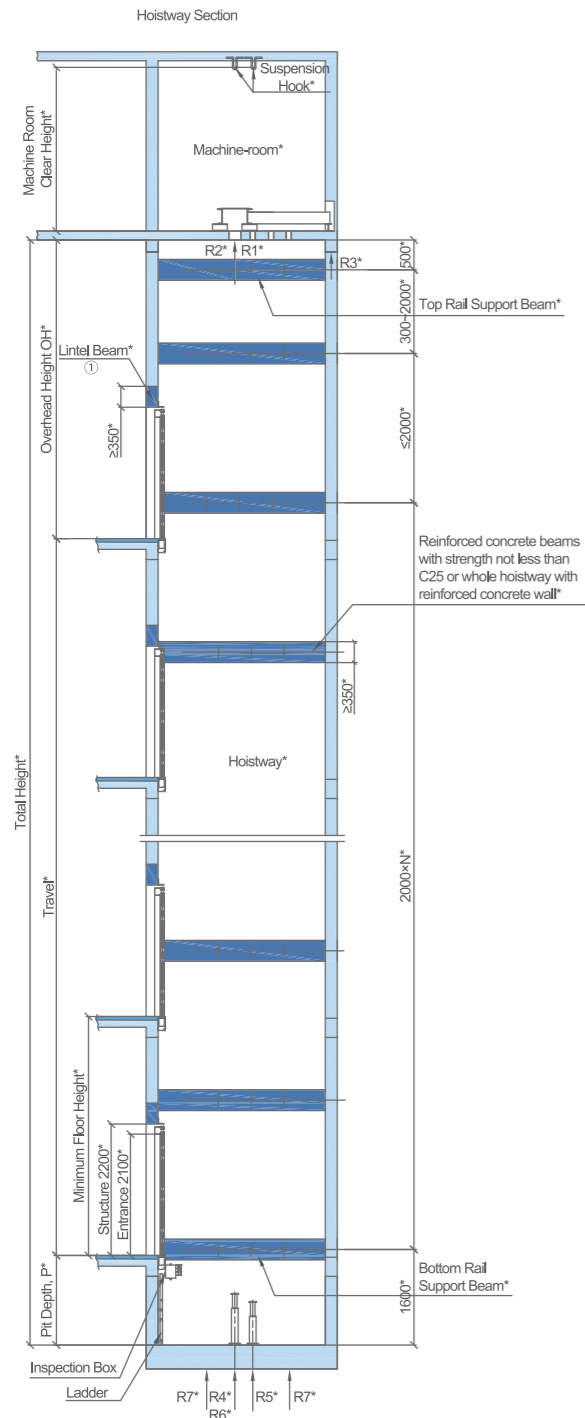
| Load (kg) | Speed (m/min) | Maximum Number of Stops | Maximum Travel (m) | Minimum Floor Height (mm) |
|----------------|---------------|-------------------------|--------------------|---------------------------|
| 1600/2000/3000 | 30 | 8 | 40 | 2800 |
| | 60 | 16 | 70 | |

Note:

- ① The information and dimensions above are based on GB standards.
- ② Configuration is without counterweight safety gear and with decoration weight provision up to 300kg.
- ③ The overhead height above is based on bare ceiling height of 2200mm.
- ④ The pit depth above is based on standard checkered steel plate finish without floor recess.
- ⑤ When the front/rear entrance open on the lowest floor and there is no openings on the same side at other floors, pit depth shall be 1720mm. Otherwise, pit depth shall be 1350mm.

Hoistway and Machine Room

Hoistway and Machine Room



Note:

- ① Items with "*" shall be furnished by building contractors.
- ② Hoistway shall not be located next to bedrooms, classroom, ward, library or any other places where low noise is required.
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| Load (kg) | Speed (m/min) | Machine Room Clear Height (mm) | Number of Suspension Hooks (Per lift) | Suspension Hook Capacity (Tons) |
|-----------|---------------|--------------------------------|---------------------------------------|---------------------------------|
| 1600 | 30/60 | 2500 | 3 | 3 |
| 2000 | 30/60 | 2500 | 3 | 4 |
| 3000 | 30/60 | 2500 | 3 | 5 |

| Load (kg) | Speed (m/min) | Car Size (mm) | | Door Opening (mm) | | Front Wall Arrangement (mm) | | Hoistway (mm) X×Y | Machine Room (mm) S×T | Reaction Loading (KN) | | | | | | |
|-----------------------|---------------|----------------|----------------|-------------------|------------|-----------------------------|-----|----------------------|--------------------------|-----------------------|-----|----|-----|-----|----|----|
| | | Internal (a×b) | External (A×B) | Type | Width (OP) | L1 | L2 | | | Machine Room | | | Pit | | | |
| | | | | | | | | | | R1 | R2 | R3 | R4 | R5 | R6 | R7 |
| 1600 (Single Opening) | 30 | 1600×2100 | 1650×2300 | 4P-CO | 1500 | 650 | 450 | 2800×2600 | 2800×2600 | 90 | 70 | 20 | 170 | 140 | 55 | 5 |
| | 60 | | | | | | | | | | | | | | | |
| 2000 (Single Opening) | 30 | 1600×2500 | 1650×2700 | 4P-CO | 1500 | 650 | 450 | 2800×3000 | 2800×3000 | 100 | 80 | 20 | 190 | 150 | 55 | 5 |
| | 60 | | | | | | | | | | | | | | | |
| 3000 (Single Opening) | 30 | 2000×2770 | 2050×2970 | 4P-CO | 1800 | 850 | 450 | 3300×3270 | 3300×3270 | 150 | 120 | 30 | 300 | 220 | 85 | 5 |
| | 60 | | | | | | | | | | | | | | | |

| Load (kg) | Speed (m/min) | Overhead Height (mm) | Pit Depth (mm) |
|-----------|---------------|----------------------|----------------|
| 1600 | 30 | 4000 | 1350 |
| | 60 | 4050 | 1350 |
| 2000 | 30 | 4000 | 1350 |
| | 60 | 4050 | 1350 |
| 3000 | 30 | 4000 | 1350 |
| | 60 | 4050 | 1350 |

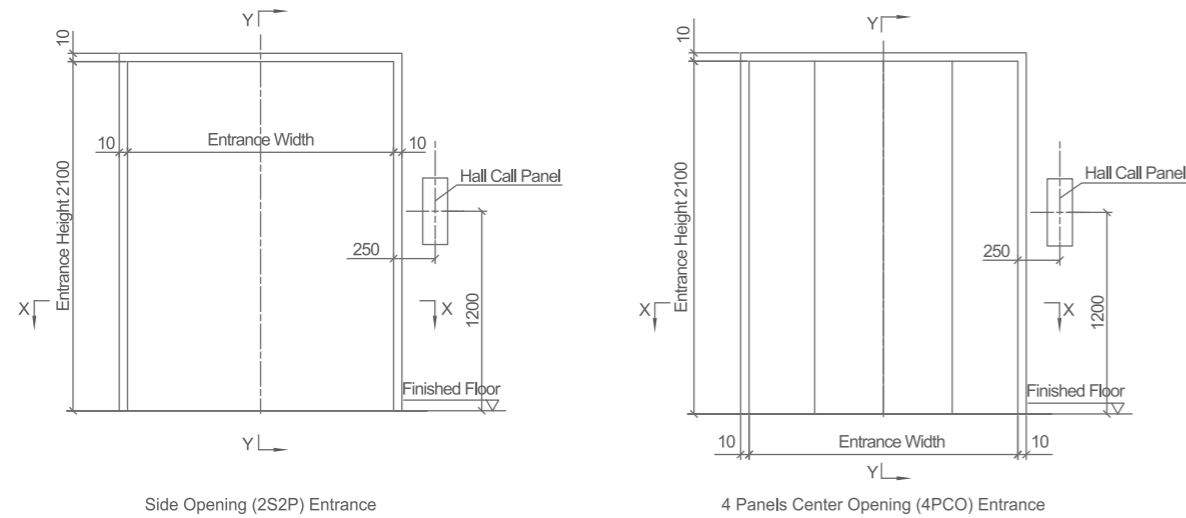
| Load (kg) | Speed (m/min) | Maximum Number of Stops | Maximum Travel (m) | Minimum Floor Height (mm) |
|----------------|---------------|-------------------------|--------------------|---------------------------|
| 1600/2000/3000 | 30 | 8 | 40 | 2800 |
| | 60 | 16 | 70 | |

Note:

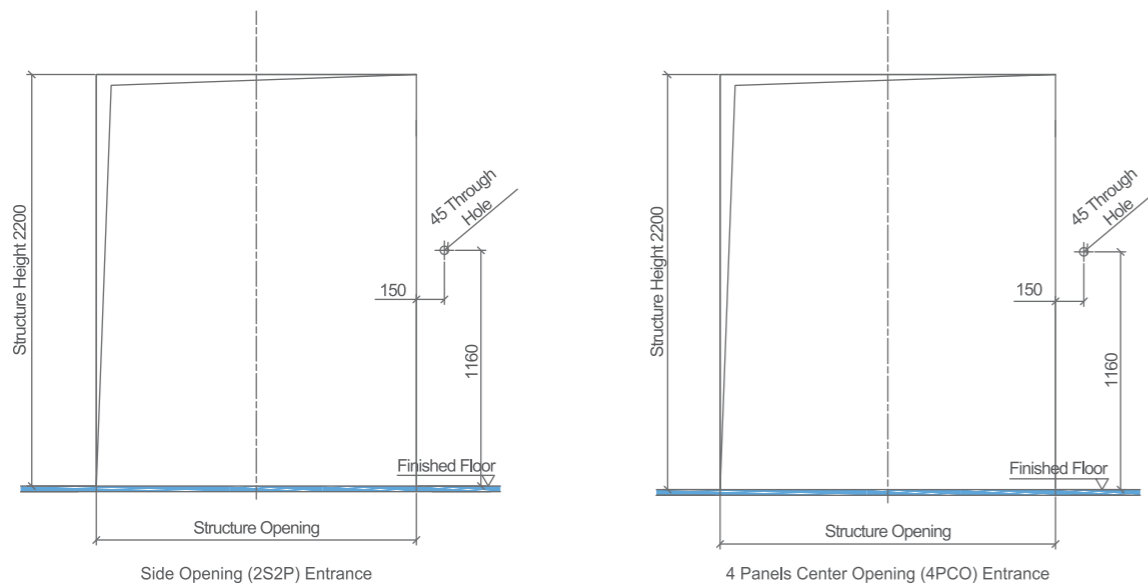
- ① The information and dimensions above are based on GB standards.
- ② Configuration is without counterweight safety gear and with decoration weight provision up to 300kg.
- ③ The overhead height above is based on bare ceiling height of 2200mm.
- ④ The pit depth above is based on standard checkered steel plate finish without floor recess.

Entrance Design

Elevation of Entrance with Narrow Jamb (AS-1X)



Structure Opening of Entrance with Narrow Jamb (AS-1X)



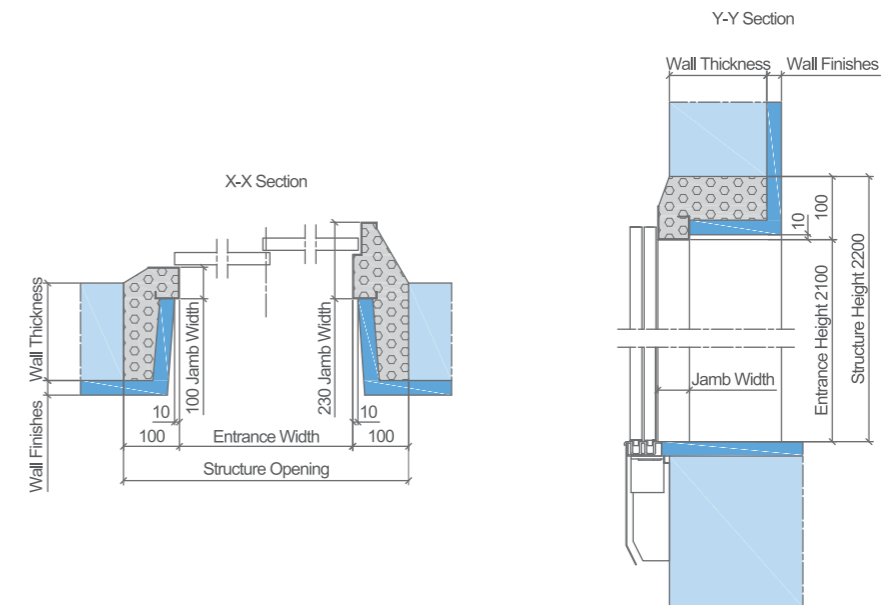
- Note:
- ① Structural opening of entrance shall be furnished by building contractor.
 - ② Unit of dimension shall be in mm unless otherwise stated.

Entrance Design

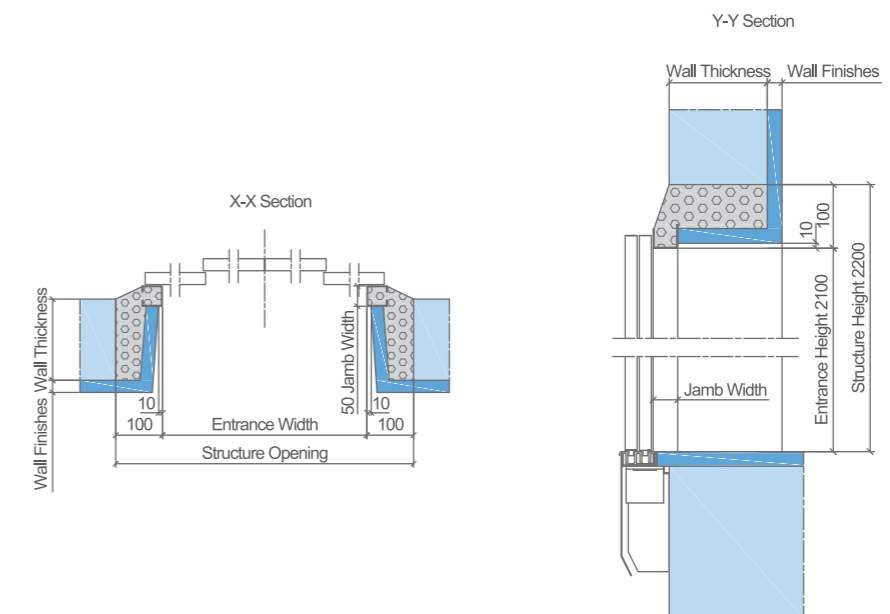
The followings shall be furnished by building contractors:

- Building Structure
- Wall and Floor Finishes
- Grouting Work

Side Opening (2S2P) with Narrow Jamb (AS-1X)



4 Panels Center Opening (4PCO) with Narrow Jamb (AS-1X)

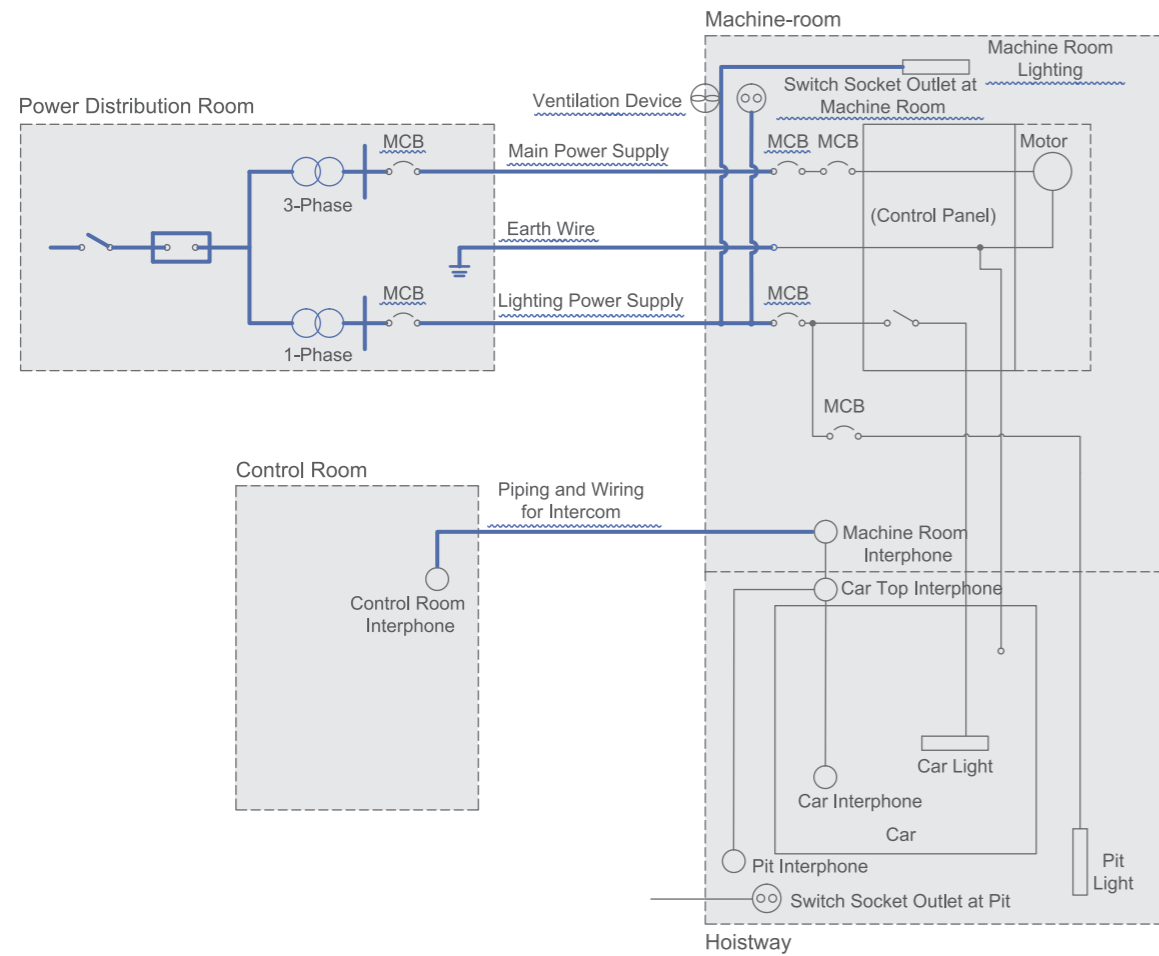


Electrical Information

The followings shall be furnished by building contractors:

~ Electrical Equipment

— Cable



Note:

- ① Main Power Supply: Three-phase, five wires system, AC380V 50Hz
- ② Lighting Power Supply: Single-phase-, three wires system, AC220V 50Hz

| Item | Works to be provided by building contractor |
|---------------------------------|---|
| Main Power Supply | To provide power supply switch around the entrance of machine room. To install facilities to ensure that power supply voltage fluctuation shall be within $\pm 7\%$. |
| Lighting Power Supply | To provide lighting power supply for car lighting, fan and indicator. |
| Ventilation Device | To provide mechanical ventilation to the machine room to ensure that the temperature in the machine room is maintained at below 40°C. |
| Pit Light, Switch Socket Outlet | To provide single phase AC 220V, 10A switch socket outlet and pit lighting with switch below the entrance floor level for maintenance purposes. |

Electrical Data

| No. | Load (kg) - Speed (m/min) | Voltage | Circuit Breaker Capacity (A) | | Transformer Capacity (kVA) | | Main Power Wire Size (mm ²) | | Earth Wire Size (mm ²) | | Machine Room Ventilation (For One Elevator) | | |
|-----|---------------------------|--------------------------|------------------------------|--------|----------------------------|--------|---|--------|------------------------------------|--------|---|--|--------------------------------|
| | | | 1 unit | 2 unit | 1 unit | 2 unit | 1 unit | 2 unit | 1 unit | 2 unit | Heat Calorific (J.10 ⁶ /h) | Amount of Air to be Ventilated (m ³ /h) | Ventilation Fan Size Dia (Φmm) |
| 1 | 1600-30 | 3φ380V 1φ220V 50Hz | 20 | 30 | 8 | 13 | 8 | 10 | 8 | 10 | 5.03 | 581.33 | 250 |
| | 1600-60 | | 40 | 50 | 13 | 20 | 16 | 25 | 16 | 16 | 10.06 | 1152.76 | 300 |
| 2 | 2000-30 | | 30 | 40 | 8 | 16 | 8 | 16 | 8 | 16 | 6.29 | 724.19 | 250 |
| | 2000-60 | | 50 | 60 | 16 | 25 | 16 | 30 | 16 | 16 | 12.57 | 1438.47 | 300 |
| 3 | 3000-30 | | 40 | 50 | 13 | 20 | 10 | 25 | 10 | 16 | 9.43 | 1081.33 | 300 |
| | 3000-60 | | 60 | 100 | 25 | 40 | 25 | 35 | 16 | 16 | 18.85 | 2152.76 | 350 |

Note:

- ① The above main power wire size is based on length less than 150m.
- ② For wire length more than 150m, please calculate the wire size using the formula below:
Wire Size (mm²) = [Actual wire length / 150] × [Wire size in above tabulation]

